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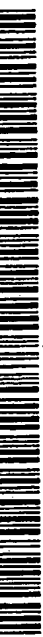
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(54) Title: PROCESSES FOR PREPARING VENLAFAXINE AND VENLAFAXINE HYDROCHLORIDE OF FORM I

(57) Abstract: A process for preparing venlafaxine in a high yield as well as processes for producing venlafaxine hydrochloride of form I having a very high polymorphic purity are described.